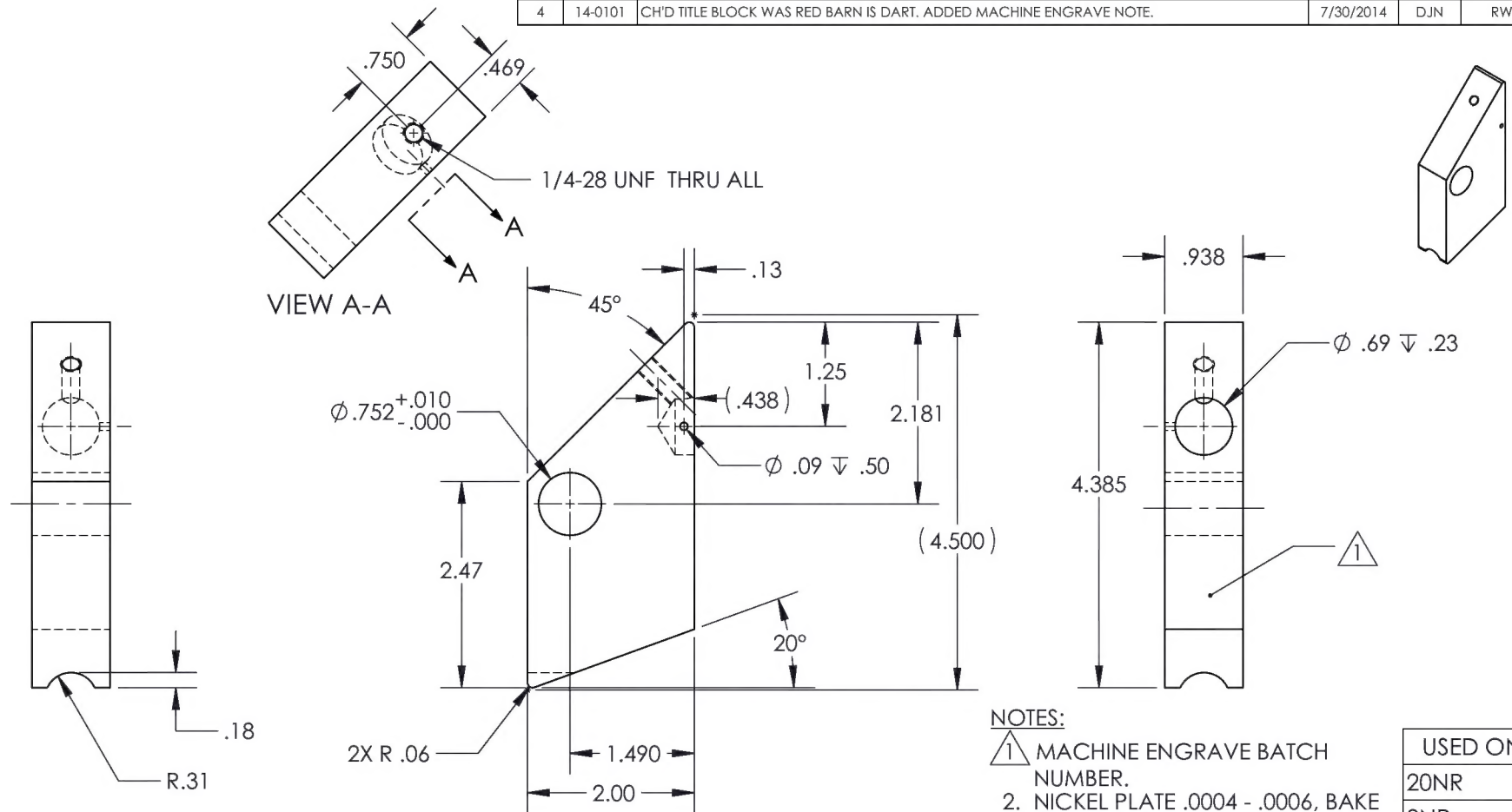


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	7/18/2013	CFS	
3		ADDED R.31 PER PARTS IN STOCK.	8/28/2013	CFS	
4	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

USED ON
20NR
8NR

DART
AEROSPACE

TITLE		KEEPER	
DWG NO.		20NR-37	
REV		4	
MAT'L 4140		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>P. Weil</i>	
.XXX ± .005		HEAT TREAT RC 45-48	
.XX ± .01		FINISH SEE NOTE 1	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:2	DATE	12/1/1995
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-37	1	KEEPER	4140	1 X 2-1/8 X 4-5/8